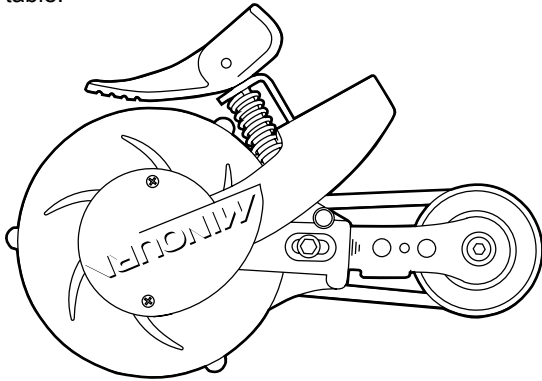


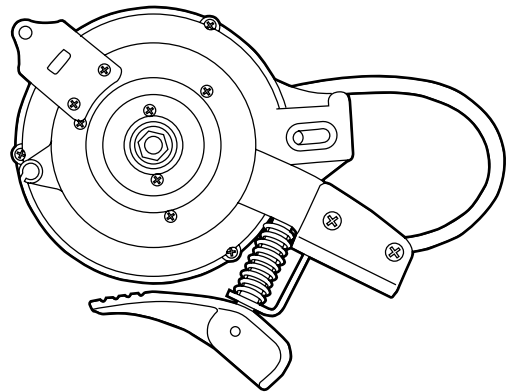
1

Remove the Mag unit from the frame and place on a table.



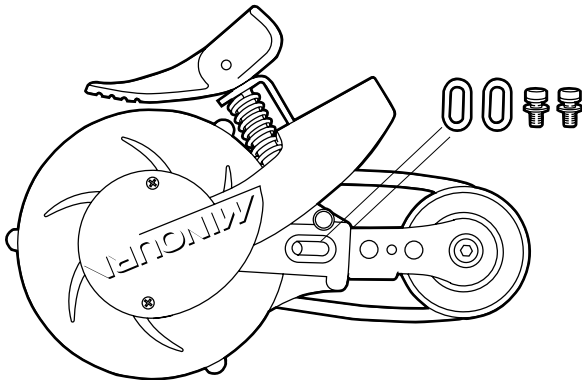
5

Flip over the Mag unit.



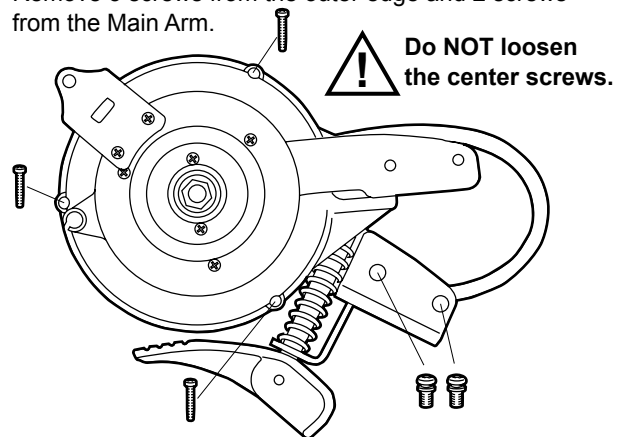
2

Remove the bolt and oval washer from both upper and bottom sides.



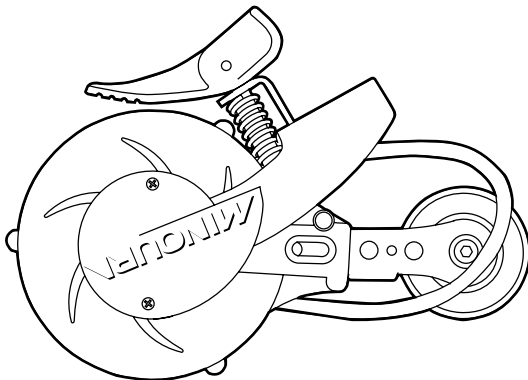
6

Remove 3 screws from the outer edge and 2 screws from the Main Arm.



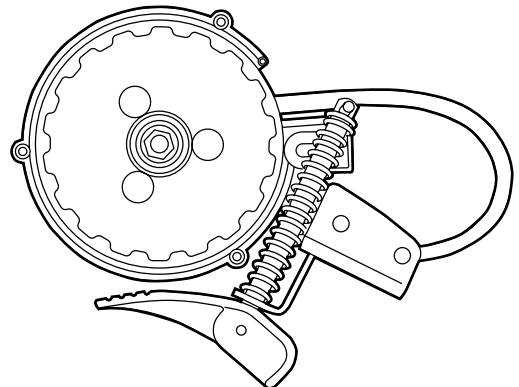
3

Push the Pulley Arm to come off the V-Belt.



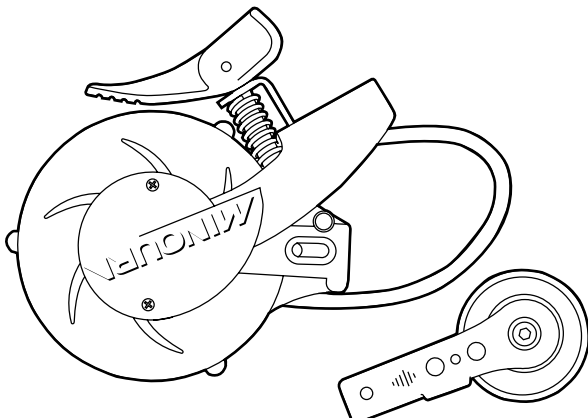
7

Come off the backside cover. Be careful not to bend the metal Joint Pin.



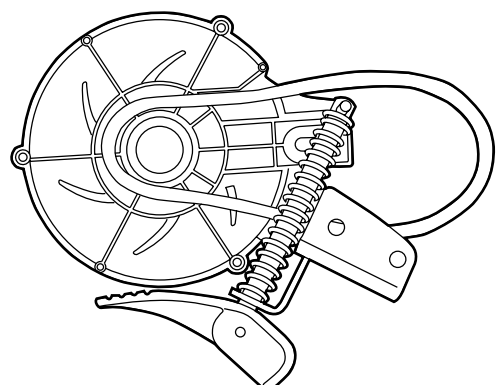
4

Pull out the Pulley Arm from the Mag unit.



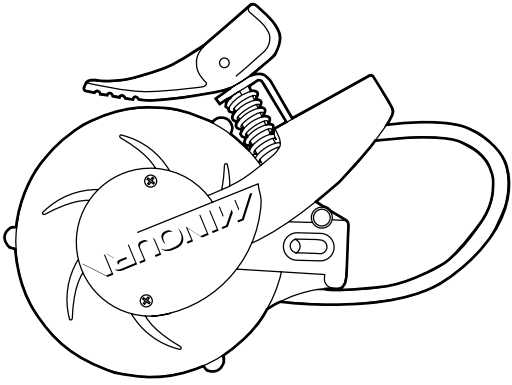
8

Loosen the Nylon nut to remove the Alloy Rotor.

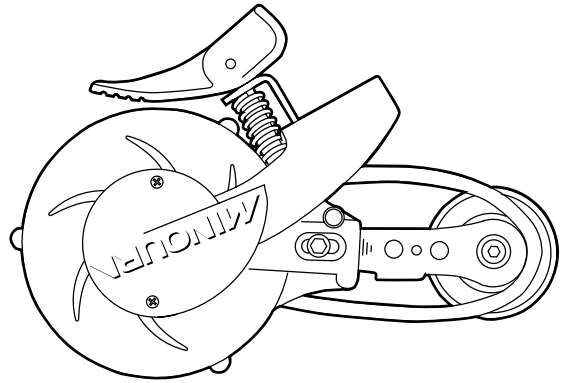


9

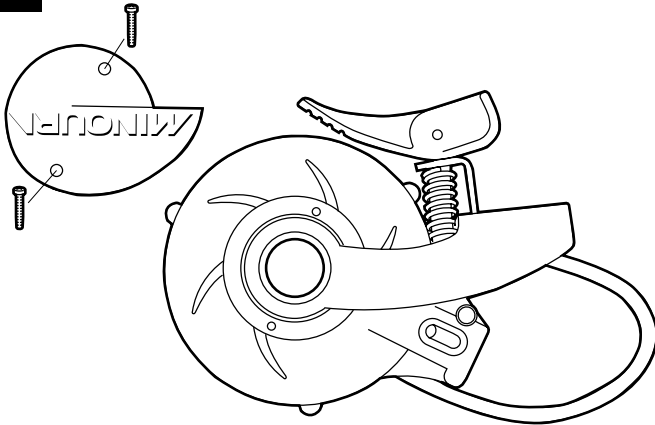
Flip over the Mag unit again.

**13**

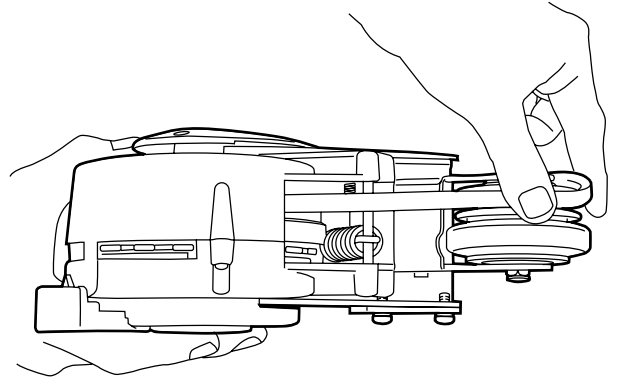
Assemble the Mag unit.

**10**

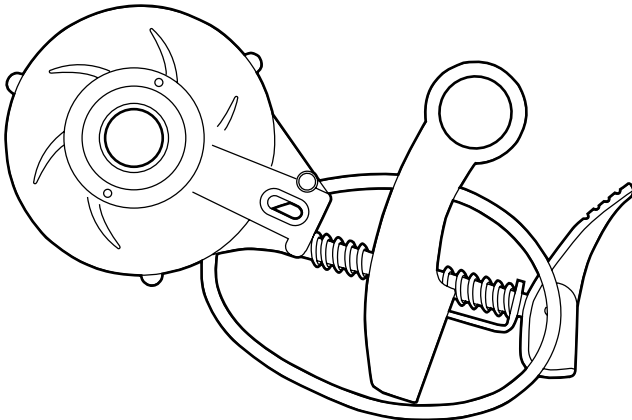
Remove the Top Cover.

**14**

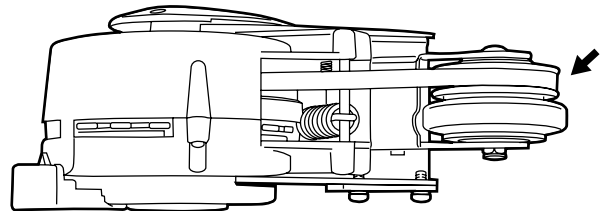
Hook the belt to the pulley.

**11**

Now the Main Arm can be removed to replace the V-Belt.

**15**

Turn the pulley to fit the belt.

**16**

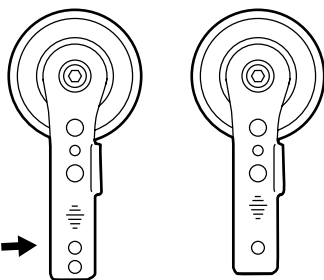
To adjust the belt tension properly, put a screwdriver between the metal Joint Pin and the Main Arm, then cam out to widen the clearance. While keeping this position, tighten the bolts to keep the tension.



If the belt has been loosened, both V-Belt and the plastic pulley will be worn out quickly. If the tension is too tight, the initial resistance must gain too much.

12

There are two types of Pulley Arm. The older one has just one hole, and the latest one has two holes. Use the upper hole in the beginning, then switch to the lower hole when the belt tension comes loose.



2-hole Type (New)
Use the upper hole

1-hole Type (Old)

